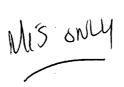
5/45

DART AEROSPACE LTD	Work Order:	24725
Description: Bushing	Part Number:	D3060-1
<b>Dwg:</b> D3060 Rev. A	Qty:	45 30
Ref:		Page 1 of 1

Step	Location	Procedure	ιВχ	Date	Qty
1	DC	Issue Traveler	AXA	05.11.02	
2	МС	Turn blank as per Folio FA402 & Dwg D3060  Material: AISI 303 SS Ø0.750" (M303R0.750)  Identify for D3060-1  Batch: 17187 42	Puf	ostulou	
3	QC2	Inspect parts as they come off the CNC machine Identify as D3060-1	me	05/11/04	45
4	MC	Deburr		08/11/04	<u> </u>
5	QC8	Second check	3.1	05/11/04	45
6	ST	Identify and Stock	10	05/11/07	V5
7	AC	Cost / part: 1,47	500	05-11-80	5/5
8	DC	Close W/O≥, ೨₀ Inspect Level 21	0.01		

Rev	Date	Change	Revised By	Approved
A	04.03.25	New issue	KJ/RF	-#-





## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	В	y Da	te Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto					
							;					
Part No:		PAR #: Fault Category:	NCR: `	es No	DQA:	Date: _						
			Q	A: N/C C	losed:	_ Date: _						
NCD.		WORK ORDER NON	-CONFORMANCE (N	ICR)		-						

	WORK ORDER NON-CONFORMANCE (NCR)											
	Description of NC		Corrective Action Section B		Varification	Annessal	Ammuousl					
STEP	Section A	Initial Chief Eng	Initial Chief EngAction Description Chief EngSign & Date			Chief Eng	Approval QC Inspector					
	•											
					·							
			•				į					
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Section B Initial Action Description Sign & Section C	STEP Description of NC Section A Section B Initial Action Description Sign & Verification Section C Chief Eng					

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	24725
Description: Bushing	Part Number:	D3060-1
Inspection Dwg: D3060 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.750	+/-0.010	80.749	_			
Ø0.377	+0.010/-0.000	80.382				
Ø0.313	+0.002/-0.000	80.314	_			
0.800	+/-0.010	0.799	_			
0.060	+/-0.010	0.060				
R0.031	+/-0.010	R0.632				·
		·			**************************************	
					77.00	
		·				
						Y .
			4,		· · · · · · · · · · · · · · · · · · ·	
			3			
	4"					

Measured by:	And	Audited by:	J.L	Prototype Approval:	N/A
Date:	05/11/04	Date:	05.11.03	Date:	

Rev	Date	Change	Revised by	Approved
A	04.03.25	New Issue	KJ/RF	17#
			<del></del>	

RELEASED

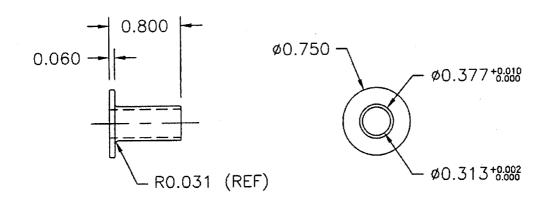
04.03.25





	DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	)
\	CHECKED	APPROVED	DRAWING NO.	REV. A
/	#	dt	D3060 SHEE	T 1 OF 1
	DATE		TITLE	SCALE
	01.11.27		BUSHING	1:1,
	Α	01.11.27	NEW ISSUE	





D3060 - 1

SHOP COPY RETURN TO ENG INEERING ONTROLLED COPY OT TO AMENDMENT *AFTIOUT NOTICE* 

WORK ORDER

NO. 247-25

## NOTES:

MATERIAL: AISI 303 STAINLESS STEEL

BREAK ALL UNMARKED SHARP EDGES 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

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### Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Nov 02, 2005 03:54 pm

Work Order No : 0024725

Project Name : D3060-1 Project For : WK545 Work Order Type : Main

Main WO Number :

House Part Number : D3060-1 Description : Bushing

Manufactured : Yes

Amount Req'd: 30
Amount Done: 0
Start Date: 11-02-05

Est Finish Date : 11-10-05

Act Finish Date : Drawings Reqd : No Ok for Approval :

Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount: 0.00

Order Entry No : OE Value : 0.00

Est Mark Up : 0.000% Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	:==	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	========	======		
Burden	:	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Labour Hrs/Amount Done : 0.00
Profits/(Loss) : 0.00 Actual 0.00 0.00

### Job Costing Report

Dart Aerospace Ltd. Nov 08, 2005 Hawkesbury 12:47 pm

Work Order No : 0024725 Department Code:

Project Name : D3060-1 Project For : WK545 Burden Flags : NNNNNNN WO Status : Open Work Order Type : Main Main WO Number :

Invoice State : Not Invoiced

House Part Number : D3060-1 Invoice Date :

Description : Bushing Invoice Number :

Invoice Amount: 0.00 Manufactured : Yes

Amount Req'd: 30
Amount Done: 0
Start Date: 11-02-05 Order Entry No :

OE Value : 0.00

Est Finish Date : 11-10-05 Est Margin : 0.000% Act Finish Date :

Drawings Regd : No Ok for Approval :

Approval Rec'd : \$0 Posted to Finished Goods

Actual Margin : 0.000%

		Estimated	Actual	۷ar. %	Posted	To Post
=======================================	===	==========	========	=======	=========	==========
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	2.25	100.00		•
Production Cost	:	0.00	46.28	100.00	0.00	46.28
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	3.75	100.00		•
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		=======	========	======		
Burden	:	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	46.28	100.00		
Margin	:	0.000	0.000			
Selling Cost	:	0.00	46.28			

		Estimated		Actual
Labour Hrs/Amount Done	:	0.00		0.00
Profits/(Loss)	:	0.00	(	-46.28)